

Portobuffolè, June 18<sup>th</sup> 2021

## Quality specification 02 - EN

Article: Washbasins  
Material: Mineralmarmo  
Colour: High gloss white

Control method: Diffused light, observe the product from 50cm.  
Frequency of control: Surface characteristics 100% - Dimensional characteristics 10% (100% customized products)

Characteristic	Method	Result
General appearance	Visual	General cleaning, without residual of working process and dust. Homogeneous colour. It must not has evident defects, breakings, chipped parts, bleeding paint.
Polishing	Visual – tactile	High gloss and homogenous polishing. Matt zones, halos and sanding marks (abrasive paper circles) are not allowed. Slight sign of polishing are allowed, if not visible from 50cm. Slight orange skin is permitted, uniform. Relevant difference between orange peel surface and surrounded area is not allowed (heated gelcoat). Slight subsidence are permitted if visible only in particular condition and not perceptible by tactile control.
Back side	Visual	It must not has chipped parts and lack of material. Bubbles over 1cm diameter, must be coated and sanding.
Pores	Visual Graduated lens	On the direct visible part* are permitted max 3 pores equal or smaller than 0.4mm. On the indirect visible part** are permitted max 5 pores equal or smaller than 0.6mm. Porosity that can compromise the cleaning of the surface is not permitted.
Spots	Visual Graduated lens	On the direct visible part* are permitted max 3 spots equal or smaller than 0.4mm. On the indirect visible part** are permitted max 5 spots equal or smaller than 0.6mm.
Scratches	Visual	Not allowed. Slight scratches are permitted if visible only in particular condition and not perceptible by tactile control.

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Radius	Visual - tactile	Refer to technical drawings. Generally are not permitted sharp edges. Under the basin: no sharp edges, sand R=1.
Paints and small repairs	Visual	Small reparations are allowed if not visible from 50cm distance. Are accepted only if they are similar to the colour surface and remain visible only by an accurate control. The subsidence or relief on surface are not allowed.
Overflow system	Visual	<u>Slot type overflow</u> : must be regular and the internal overflow pipe must not be separate. <u>Circular with ring type</u> : check if imperfections are completely covered after the ring application. <u>With external kit</u> : check that the back of the hole is free from cracks, lack of material, air bubbles, or chips that compromise the seal of the gasket. Check the alignment between the overflow hole, the tap hole and the drain hole. By applying the ring, check that any imperfections in the hole are perfectly covered. <u>With internal pipe</u> : Check if the pipe is not plugged up.
Drain seat	Visual	Check the drain seat, it must be free from defects such as cracks and bubbles that can compromise the seal of the drain. Any aesthetic imperfections must remain completely covered by the drain.
Waste hole (back part)	Visual	Air bubbles or cracks that may prejudice the watertight of the gasket, are not allowed. If the waste hole is repaired, be careful to check it in all points. Check flatness.
Dimensions and flatness	Meter – Caliber	Refer to technical data sheets.
Packaging	Visual	Refer to packaging technical specification. Free from dust.

\* direct visual part:

Internal part of bowl, frontal side, top surface, superior rim.

\*\* indirect visual part:

Other areas that remain visible only in particular condition.

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