

Portobuffolè, June 18th 2021

Quality specification 13

Article: Matt shower trays
 Material: Mineralsolid
 Colour: All the colour
 Mould texture: Smooth, stone, slate or others textures

Control method: Diffused light, observe the product from 50cm.
 Frequency of control: Surface characteristics 100% - Dimensional characteristics 10% (100% customized products)

Characteristic	Method	Result
General appearance	Visual	General cleaning. Clean with detergent the residual of release, dust and working process powder. Dark colors (black, moka,...) could be treated with protective revitalizing. Homogeneous colour, without stains. It must have not evident defects, breakings, chipped parts.
Characteristic of texture <u>Smooth</u>	Visual - Tactile	Smooth texture to the touch, matt and homogeneous finishing. Gloss zones or bad sanding areas are not allowed. Slight differences of gloss are allowed if not visible from 50cm. Slight subsidences are permitted if visible only in particular condition and not perceptible by tactile control.
Characteristic of texture <u>Stone, slate, others</u>	Visual - Tactile	Matt and homogeneous finishing. Gloss zones or abrasions are not allowed. Slight differences of gloss are allowed if not visible from 50cm. Slight subsidences are permitted if visible only in particular condition and not perceptible by tactile control.
Back side	Visual	Chipped parts, lacks of material or cracks are not allowed. Bubbles over 2cm diameter, must be coated and sanding.
Radius and edges	Visual - Tactile	The superior border and the edges must have uniform radius. Under – on floor part: no sharp edges, sand R=1
Pin holes	Visual Graduated lens	Direct visual parts* allowed max 3 pin holes of max Ø 0.6 mm Indirect visual parts** allowed max 5 pin holes of max Ø 0.8 mm Not allowed porosity areas that can compromise the cleaning of the surface.
Spots	Visual Graduated lens	Direct visual parts* allowed max 3 spots of max Ø 0.6 mm Indirect visual parts** allowed max 5 spots of max Ø 0.8 mm

nicos international

Scratches	Visual	Not allowed. Slight scratches are permitted if visible only in particular condition and not perceptible by tactile control.
Repairs	Visual	Small reparations (repaint) are allowed if not visible from 50cm distance. Small reparations are accepted only if they are similar to the colour surface and remain visible only by an accurate control.
Waste hole	Visual	Check the drain seat: it must be free from defects, without burr, chipped parts or lack of material.
Waste hole (back part)	Visual	Air bubbles or cracks that may prejudice the watertight of the gasket, are not allowed. If the waste hole is repaired, be careful to check it in all points. Check the planarity.
Dimensions and planarity	Meter – Calibre	Refer to technical data sheets or specific drawings.
Slope	Visual – Straight edge	Check the correct slope of the shower tray. Reverse slope is not allowed.

* direct visual part: drainage plate, top surface of the shower tray

** indirect visual part: sides and other part that remain visible only in particular conditions.

Ed.2 rev.02 – 04/03/2020